



DOWLEX™ GM 8085

The Dow Chemical Company - Linear Low Density Polyethylene Resin

Tuesday, November 5, 2019

General Information

Product Description

DOWLEX™ GM 8085 Polyethylene Resin is designed for use in a wide variety of film applications, in special FFS and lamination multilayered films combining excellent optical properties, enhanced mechanicals, broad sealing window and an additive package designed to enhance COF stability.

Main Characteristics:

- High toughness, broad sealing window, processability and optical properties
- Fully formulated, enhanced COF stability

Complies with:

- U.S. FDA FCN 741

Consult the regulations for complete details.

General

Material Status	• Commercial: Active
Availability	• Europe • Latin America • North America
Additive	• Antiblock: 2500 ppm • Processing Aid: No • Slip: 1000 ppm
Agency Ratings	• FDA FCN 741
Forms	• Pellets

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.921		ASTM D792
Melt Mass-Flow Rate (190°C/2.16 kg)	0.90	g/10 min	ASTM D1238
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested ²	2	mil	
Film Puncture Resistance	387	ft-lb/in ³	Internal Method
Secant Modulus - 2% Secant, MD	22900	psi	ASTM D882
Secant Modulus - 2% Secant, TD	26100	psi	ASTM D882
Tensile Strength - MD (Yield)	1000	psi	ASTM D882
Tensile Strength - TD (Yield)	1040	psi	ASTM D882
Tensile Strength - MD (Break)	6610	psi	ASTM D882
Tensile Strength - TD (Break)	5410	psi	ASTM D882
Tensile Elongation - MD (Break)	850	%	ASTM D882
Tensile Elongation - TD (Break)	840	%	ASTM D882
Dart Drop Impact	750	g	ASTM D1709A
Elmendorf Tear Strength - MD	940	g	ASTM D1922
Elmendorf Tear Strength - TD	1100	g	ASTM D1922
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	223	°F	ASTM D1525
Melting Temperature (DSC)	244	°F	Internal Method
Optical	Nominal Value	Unit	Test Method
Gloss	68		ASTM D2457
Haze (1.97 mil)	7.30	%	ASTM D1003

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Processing Information

Extrusion Notes

Fabrication Conditions For Blown Film:

- Machine: Monolayer blown film extrusion line
- Monolayer Film (50 microns)
- Screw Size: 25 mm 25:1 L/D
- Die Gap: 1.8 mm
- Output: 15 kg/hr
- Die Diameter: 80mm
- Blow-up Ratio: 2.5 : 1

Notes

¹ Typical properties: these are not to be construed as specifications.

² Blown